18" COVER FRAME

18" SOLID COVER

5/16-18 X 1 1/8" LONG HEX BOLT
ZINC-PLATED STEEL 2 PLACES

DRILL Ø .343 THRU GRATE ONLY
COUNTERBORE Ø 1.00 X 22 DP
2 PLACES

DRILL Ø .257 THRU
TAP 5/16-18 THREAD
2 PLACES

NOTE: LOCATION OF LOCKING DEVICE MAY VARY